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(54) Title: BREAST PUMP			
(57) Abstract			
<p>There is described a human breast milking apparatus including a breast cup (1), a collecting means (10) connected to the breast cup (1), a source of vacuum, at least one source of pressurised fluid (14) and a regulating device, which breast cup (1) includes a generally conical portion (2) and a generally cylindrical portion (3) connected to that part of the conical portion (2) which is smallest in diameter, characterised in that the breast cup (1) in combination comprises: (a) a first stimulating member for stimulating a nipple, which first stimulating area consists of the generally cylindrical portion (3); (b) a second stimulating member for stimulating an area of the breast immediately around or in the immediate vicinity of the nipple, which second stimulating member is provided at or in the vicinity of that part of the conical portion (2) which is smallest in diameter, which second stimulating member consists of an annular chamber (4) in the wall of the conical portion (2) of the breast cup (1); and optionally (c) a third stimulating member for stimulating an area of the breast 2.5 to 3 cm from the base of the nipple, which third stimulating member (6) consists of a part of the conical portion (2) which is 2.5 to 3 cm from the connection between the cylindrical portion (3) and the conical portion (2), which third stimulating member consists of an annular chamber in the wall of the conical body (2), preferably a chamber in the form of one or more rows of cells (6) interconnected by passages (7).</p>			

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## BREAST PUMP

5

The present application relates to a human breast milking apparatus which simulates a suckling infant according to the preamble of independent claim 1.

10 In recent years the number of women who breast-feed their infants has increased steadily. It is considered to be best for both mother and child from a nutritious and a psychological point of view.

15 The most usual way in which to give an infant mother's milk is to let the infant suck straight from the breast. However, there are a number of cases where it is not appropriate or possible to allow the infant to suck straight from the breast. Examples of such cases may be:

20 - when the infant is premature and unable to suck,  
- when the mother has insufficient milk,  
- when the mother is ill and needs stronger stimulus,  
- medically indicated mastitis where the mother cannot give milk to the infant due to the treatment, and where the breast must be depleted of milk.

25 For purely practical reasons it may also be desirable to enable persons other than the mother to feed the infant.

30 There are a number of physiological and psychological factors which affect milk production, and which can arrest it. An essential factor is the stimulation of the breast to initiate milk production. The stimulation of the breast comprises a total of three components which must be present if milk production is to commence:

35 Stimulation of the breast itself, where the greatest stimulus is at the edge of the areola. There lie the so-called "milk lakes", which, when subjected to pressure, release oxytocin from the pituitary gland. This hormone has a direct impact on the lactiferous ducts so that these are expanded and opened for

depletion. This happens in that the infant grasps around the breast by opening its mouth wide. The jaw and the lips will then stimulate the areola, which is about 2.5 to 3 cm from the base of the nipple.

5 Stimulation of the actual nipple, in that it is squeezed and massaged. This happens in that the infant's tongue and palate encircle the nipple. Tactile stimulation results in a strong stimulus and thus a hormonal response.

The actual sucking which takes place when the infant sucks.

10 A number of different breast cups and associated breast pumps have been developed which to some degree simulate some of the aforementioned factors.

15 In addition to having to be capable of simulating these factors, the breast pumps must also be comfortable to use, they must be soft and adaptable to the different shapes and sizes of breasts. At the same time, they must be easy to use.

20 A number of different breast pumps are known which consist of a cup or similar, which is placed over the breast, a manual or mechanical vacuum pump connected to the cup which generates an intermittent vacuum in the cup, and a receptacle for the expressed milk. The expressed milk flows typically from the body and into a receiving container for storage and later use.

25 US 5,049,126 makes known an insert for a breast cup or hood for a breast pump, the object of which is to achieve a more realistic simulation of an infant pressing and massaging the nipple. The insert consists of a funnel-shaped portion in the form of a truncated cone with a tubular portion provided at that part of the funnel-shaped portion which is smallest in diameter. In the tubular portion there is provided at least one elongated opening located at a point overlying the nipple when the apparatus is in use.

30 This elongated opening in the tubular portion is provided with a flexible membrane. When a negative pressure is created in the insert with the aid of a vacuum pump, the flexible membrane will be drawn into the insert and will gently squeeze and massage the nipple to enhance the production of milk. This insert will not stimulate the rest of the breast or the area around the nipple. According to the description, the actual funnel-shaped portion seems to be made of a rigid material, so that it may be difficult to adapt the insert to different breast shapes and sizes. Since the insert is rigid, this could cause

some discomfort to the user. In addition, the insert is intended to be put in the breast cup of an already existing breast pump.

US 4,680,028 makes known a breast cup or receptor for a breast pump, which breast cup 5 is made of a transparent, flexible material, for example, silicone rubber. The breast cup is in the form of a funnel-shaped portion having a tubular extension. In the transition area between the funnel-shaped portion and the tubular portion, the wall thickness is reduced with a view to massaging the nipple and the surrounding area as a result of the suction effect which is produced by a vacuum pump. There is also a reduction in the 10 thickness of the wall in an area of the funnel-shaped portion having largest diameter, permitting the fingers of the mother to massage the underlying other parts of the breast.

EP-198 469 describes a breast pump, including a vacuum pump. The breast cup of this apparatus consists of parts which are to simulate the mouth, throat and jaw of an infant. 15 The breast cup grips around the breast by means of pressure generated by the pump. An aperture valve controls the pressure. During use, the woman can massage her breast and control the rhythm.

WO-92/07593 describes an elastomeric liner or insert for a breast cup of a breast pump, 20 which insert has recesses and grooves to enable it to be better adapted to the breast. The insert consists of a funnel-shaped portion in the form of a truncated cone and a tubular portion which is connected to that part of the funnel-shaped portion which is smallest in diameter. On the outside of the funnel-shaped portion there are arranged arcuate, oval recesses to provide a thin membrane in the insert at the area around the nipple. 25 According to the description, the purpose of this is to prolong the duration of the suction effect produced by the pump stroke, so that the milk production increases and that the insert is softer and more comfortable to the user. This insert will not be capable of giving the desired stimulus to the nipple or to the rest of the breast. In addition, according to the description, this insert is intended to be placed in an already existing 30 breast cup of a breast pump.

US 4,964,851 makes known an electrically-powered breast pump, consisting of a breast cup of a partly flexible plastic material, a suction pump and a rotatable valve. The rotatable valve directs the suction from the pump in alternating fashion between the 35 breast cup and the receiving container, so that there is a reciprocal suction action on the breast.

EP 727 234 makes known an insert for a funnel-shaped breast cup. The insert is provided with portions of reduced thickness to enable these portions to move towards the inside of the funnel-shaped breast cup and in this way give some stimulation to the aerola region when a vacuum is generated in the breast cup. However, the vacuum and 5 the frequency which provide this stimulation cannot be adjusted independent of one another and it will therefore not be possible to produce a "pulsating wave" from the breast towards the nipple. It may therefore be difficult to achieve the desired degree of stimulation and a large vacuum can at worst cause an obstructive squeezing against the lactiferous ducts, thereby preventing expression of milk.

10 A major disadvantage with the solutions described above is the lack of stimulation of the area of the breast at and beyond the areola. Most of the solutions described above stimulate only the nipple and the area of the breast immediately around the nipple. Stimulation of this kind is not sufficient to instigate satisfactory milk production. The 15 area of the breast, the areola, which is about 2.5 to 3 cm from the base of the nipple contains a number of so-called "milk lakes" which, when stimulated, will open the lactiferous glands. It is this area which is stimulated by the infant's lips during breast-feeding and which gives a hormonal response in the form of oxytocin. A second disadvantage with several of the apparatus discussed above is that they are made of 20 partly rather inflexible materials which are not sufficiently capable of adapting to the shape of the breast. This could cause the user some discomfort.

One object of the present invention is therefore to provide a breast cup which to a great degree simulates a suckling infant.

25 A second object of the invention is to provide an apparatus which makes it possible to stimulate the breast so that strong, stable milk production is rapidly achieved, as is a swift depletion of milk from the breast.

30 Another object of the invention is to provide an apparatus which does not cause the user any discomfort or irritation.

This is achieved with a human breast milking apparatus including a breast cup, a collecting means connected to the breast cup, a source of vacuum, at least one source of 35 pressurised fluid and a regulating device, which breast cup includes a generally conical portion and a generally cylindrical portion connected to that part of the conical portion

which is smallest in diameter, characterised in that the breast cup in combination comprises:

- a) a first stimulating member for stimulating a nipple, which first stimulating area 5 consists of the generally cylindrical portion 3;
- b) a second stimulating member for stimulating an area of the breast immediately around or in the immediate vicinity of the nipple, which second stimulating member is provided at or in the vicinity of that part of the conical portion 2 which is smallest in 10 diameter, which second stimulating member consists of an annular chamber 4 in the wall of the conical portion 2 of the breast cup 1; and optionally
- c) a third stimulating member for stimulating an area of the breast 2.5 to 3 cm from the base of the nipple, which third stimulating member 6 consists of a part of the conical 15 portion 2 which is 2.5 to 3 cm from the connection between the cylindrical portion 3 and the conical portion 2, which third stimulating member consists of an annular chamber in the wall of the conical body 2, preferably a chamber in the form of one or more rows of cells 6 interconnected by passages 7.

20 The first stimulating member, which consists of the generally cylindrical portion, is preferably connected to a vacuum source having adjustable pressure and frequency, and the second stimulating member is preferably connected to a pressure source having variable pressure and frequency, the frequency of the vacuum source and the pressure source being adjustable independent of one another.

25 The second stimulating member and the third stimulating member are preferably connected to one or more pressure sources, preferably compressed air, having adjustable pressure and frequency.

30 The pressure and the frequency of the second stimulating member are independently adjustable in relation to the pressure and the frequency of the third stimulating member.

35 The breast cup is preferably made of a flexible, skin-friendly material, preferably silicone.

The second and third stimulating members are optionally interconnected by means of passages.

The pressure of the first stimulating member can preferably be adjusted within the range of 50 to 220 mm Hg and the frequency can preferably be adjusted within the range of 60 to 120 per minute.

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The invention will be explained in more detail below by means of exemplary embodiments with reference to the appended drawings.

Figure 1 is a perspective view of a first embodiment of a breast cup for a human breast  
10 milking apparatus according to the invention.

Figure 2 shows a breast cup according to a second embodiment of the invention.

Figure 4 shows a breast cup according to a third embodiment of the invention.

15

Figure 5 shows a fifth embodiment of a breast cup according to the invention.

Figure 6 shows a sixth embodiment of a breast cup according to the invention.

20 Figures 1 to 4 show different embodiments of breast cups for use in the human breast milking apparatus according to the invention.

The breast cup 1 for use in the human breast milking apparatus of the invention consists of a generally conical portion 2 and a generally cylindrical portion 3 located at that part  
25 of the conical portion 2 which is smallest in diameter. The cylindrical portion 3 is tubular and is intended to accommodate the nipple when the breast cup is placed on the breast. The generally conical portion 2 is intended to rest against the actual breast when the breast cup is placed on the breast.

30 The breast cup 1 has three stimulating members for stimulating the nipple. The first stimulating member consists of a generally cylindrical portion 3. This first stimulating member is approximately the same for all the different embodiments of the breast cup shown in the figures. This first stimulating member stimulates the nipple in that the member is connected to a vacuum source having either pulsating, adjustable pressure or  
35 static pressure. This will be explained in more detail below.

The purpose of the second stimulating member is to stimulate the base of the nipple by squeezing and pressing on the area immediately at the base of the nipple. In Figure 1 this second stimulating member consists of an annular chamber 4 having a supply tube 5 for pressurised fluid. The tube 5 is preferably connected to a pressurised fluid supply via a connecting part 8, which produces either constant or pulsating pressure.

The purpose of the third stimulating member is to stimulate an area further up on the breast about 2.5 to 3 cm from the base of the nipple. As previously mentioned this area is known as the areola and in this area the so-called "milk lakes" are found, which on stimulation will release oxytocin. In Figure 1 this third stimulating member consists of cells or chambers 6 connected to one another by means of passages 9. This third stimulating member is connected to a pressurised fluid supply by means of a supply tube 7 and a connecting part 8.

15 The cells or chambers 6, the chamber 4 and the passages 7 and 9 are made in the wall of the breast cup 1, so that these areas will have a reduced wall thickness compared to the rest of the breast cup. This means that these areas will be more flexible than the rest of the breast cup.

20 When using the breast cup according to the first embodiment of the present invention, at least two stimulation areas of the breast will be established which correspond to the stimulation that takes place when an infant is breast-fed. These stimulations are generated by supplying pressure pulses on at least two stimulation areas. The intensity (pressure) and the frequency of these pressure pulses are adjustable so that the user

25 herself can find the rate and intensity best suited to her.

The first stimulation takes place directly on the nipple itself, in that this is squeezed and massaged by means of an applied vacuum. This stimulation corresponds to the sucking of an infant. The second stimulation takes place in the area immediately adjacent to the nipple, in the areola area, in that this area is squeezed and massaged. This corresponds to the stimulation from the tongue and palate of an infant.

30  
35 The optional third stimulation takes place in an area about 2.5 to 3 cm from the base of the nipple, in that this area is squeezed and massaged in a manner corresponding to the lips of a nursing infant.

The breast cup illustrated in Figure 1 is used as follows:

The cylindrical part 3 of the breast cup is connected to a vacuum pump and a milk receiving container by means of a suitable connector (not shown). This part of the apparatus is to stimulate the nipple and this takes place by applying vacuum in the form

5 of pulses. The purpose of this pulsating vacuum is to extract milk from the breast. The vacuum pump should be capable of providing an oscillating pressure and the pump must therefore be equipped with regulating devices, so that the pressure can be adjusted within the range of 50 to 200 mm Hg and the frequency within the range of 60 to 120 per minute.

10 The first chamber 4 of the breast cup is connected via outlet 5 and an appropriate connector (not shown) to a pressure pump. The pressure pump must be capable of producing an oscillating pressure, and both the pressure and the frequency should be adjustable. This second stimulating member will stimulate the area at the base of the

15 nipple and produce a pulsating compression of this area. By virtue of the fact that the chamber 4 is supplied with pressurised fluid, preferably compressed air, in pulses, the chamber 4 will expand, i.e., it will be inflated, and press against this area. When the pressure is relieved, the chamber 4 will contract, thereby no longer pressing on this area.

20 The second chamber 6 of the breast cup is connected via the outlet 8 and an appropriate connector (not shown) to a pressure pump. This pressure pump may be the same pressure pump as that connected to the first chamber 4, or it may be a separate pump. In this case too, the pressure and the frequency must be capable of being adjusted by the user, preferably independent of the adjustment of the pressure and frequency in the first

25 chamber 4.

This third stimulating member will stimulate the part of the breast which is about 2.5 to 3 cm from the base of the nipple. By supplying pressurised fluid, preferably compressed air, to the other chambers or cells 6, these will be inflated in the same way

30 as chamber 4, and press on this part of the breast. When the pressure is relieved again, the chamber will contract and no longer press on this area.

35 The supply of pressurised fluid and vacuum to the three stimulation areas takes place in such manner that a pulsating "wave" is produced from the area furthest from the nipple towards the nipple.

To be able to achieve an independent adjustment of pressure and frequency to all three stimulation areas, there are stringent requirements with respect to the vacuum and pressure pump or pumps and the regulating mechanisms therefor. For example, a combined pressure and vacuum pump may be used. This pump can be provided with a 5 suitable valve member (not shown) which provides the desired pressure and frequency control. One conceivable option is the use of one or two pressure pumps and one vacuum pump which operate independently of one another.

Figure 2 shows a second embodiment of the breast cup according to the invention, 10 where the same elements as in the embodiment in Figure 1 are indicated by means of the same reference numerals. What distinguishes this embodiment from that illustrated in Fig. 1 is that instead of only one row of "cells" as indicated at 6 in Figure 1, according to this embodiment there are provided at least two rows of "cells" 6 and 10, which decrease in volume in the direction of the generally cylindrical portion 3. The 15 purpose of this is that a wave motion is to be generated from the largest cell towards the smallest, so that the breast is subjected to a wave motion. The cells 10 are interconnected by means of passages 12, and are connected to the first row of cells 6 via passages 11. Optionally, the rows of cells 6 and 10 may have separate supplies of pressurised fluid, to allow the intensity and frequency of the pressurised fluid supply to 20 the cells 6 and 10 to be adjusted independent of one another.

As a variant of the embodiments in Figures 1 and 2, the rows of cells 6 and 12 may be replaced by circumferential channels, which would have the same function as the cells 6 and 12.

25 Figure 3 shows an embodiment of the breast cup having annular stimulating members 13-16 instead of rows of cells 6 and 12 as shown in Figures 1 and 2. Every second ring 13-16 is connected by tubing 17, 18 to its respective end of a cylinder 19 with an alternating piston 20. The piston 20 is operated, e.g., by an electric motor 23 via an 30 eccentric sheave 21 and a driving rod 22. When the piston 20 is moved to the left in Figure 3, pressurised medium, e.g., compressed air, will be supplied to the rings 14 and 16 via the tube 17, and these rings will expand. When the piston 20 is moved to the right in Figure 3, pressurised medium, e.g., air, will be supplied to the rings 13 and 15 so that these expand, at the same time as the pressure in the rings 14 and 16 is relieved. 35 This thus generates a pulsating wave towards the nipple. The frequency can be adjusted by altering the rotation speed of the motor 23. The part of the breast cup which is at the

actual nipple is connected to a vacuum source in the same way as in the embodiments shown in Figures 1 and 2.

Figure 4 shows a variant of the embodiment shown in Figure 3. Here, the breast cup 5 consists of a total of four rings 13-16, which are connected to one another by a control valve 25 for supply of pressurised medium via tubing 17-20, and a control valve 27 for relieving the pressure via tubing 21-24. Both valves 25 and 27 have a rotating valve member 26 and 28 with one or more through-going channels, for opening or closing the pressure supply or relief in the various rings 13-16. The supply valve 25 is supplied 10 with pressurised medium, e.g., compressed air, via the inlet 29. The rotating valve member 26 is rotated to allow communication with one of the tubes 17-19, e.g., the tube 17. The pressurised medium is fed from the tube 17 into the ring 16, so that this expands. Then the valve element 26 is turned one more step, so that the pressurised medium is supplied via the pipe 18 to the next ring 15, so that this expands. The 15 sequence continues thus so that the rings 16-13 are supplied with pressurised medium successively. At the same time, the valve element 28 of the relief valve 27 rotates, so that the pressure in the rings 13-16 is relieved successively. The pressurised medium can, e.g., be supplied from a compressor or similar. The frequency can be adjusted by altering the rotation speed of the valve elements 26 and 28, whilst the pressure can be 20 adjusted by altering the pressure of the pressurised medium supplied.

Figure 5 shows yet another embodiment of the apparatus according to the invention, where instead of stimulation by means of expandable rings or cells according to the 25 embodiments shown in the preceding figures, stimulation is produced with the aid of a mechanical member. The breast cup 1 is made of a flexible "cup", to which a frame 31 is attached. Attached to this frame 31 is a motor 32, which by means of suitable transmissions, e.g., toothed wheels 33 and 34, transmits the rotary motion of the motor to one or more arms 30. In Figure 5 a total of three arms is indicated, but this number is 30 can be varied. The arms 30 are bent, so that the motion of the arms 30 will produce stimuli which start at the end of the arms 30 and move in the direction of the toothed wheel 34, thereby producing a pulsating wave effect from the end of the arm 30 towards the toothed wheel 34. The degree of stimulation can be adjusted by changing the rotation speed of the motor 32. In this embodiment too, the part of the breast cup 1 which is at the nipple is connected to a vacuum source.

35

Figure 6 shows an electromechanical embodiment of the breast cup according to the invention. This embodiment comprises one or more coil or magnetic devices 35, 36

(essentially corresponding to the drive units in an ordinary loudspeaker). The coil or magnetic devices 35, 36 are connected via arms 41, 42 to annular stimulating members 37-39 provided on the outside of the breast cup 40. When the coil or magnetic devices 35, 36 are supplied with an electric signal, this generates a motion which is transmitted 5 via the arms 41, 42 to the annular stimulating members 37-39. The intensity and frequency of the motion of the stimulating members 37-39 may be varied easily by changing the frequency and amplitude of the electric signals which are supplied to the coil or magnetic devices 35, 36. The part of the breast cup 40 which is close to the nipple is connected to a vacuum source in the same manner as described above.

10

The human breast milking apparatus according to the present invention is intended to be portable so that the energy supply to the pumps, compressors, motors and similar consists of batteries, preferably rechargeable batteries. The milking apparatus is intended to be connected to a receiving container, e.g., a bottle of the type generally 15 used for feeding infants.

Furthermore, the breast cups according to all the embodiments of the invention can be connected to a suitable connector for connection to the receiving container, the vacuum source and so forth. The invention also comprises embodiments wherein the pressurised 20 fluid is a liquid or a gas other than air.

25

P a t e n t   c l a i m s

1.

A human breast milking apparatus including a breast cup (1), a collecting means (10) connected to the breast cup (1), a source of vacuum, at least one source of pressurised fluid (14) and a regulating device, which breast cup (1) includes a generally conical portion (2) and a generally cylindrical portion (3) connected to that part of the conical portion (2) which is smallest in diameter, characterised in that the breast cup (1) in combination comprises:

10

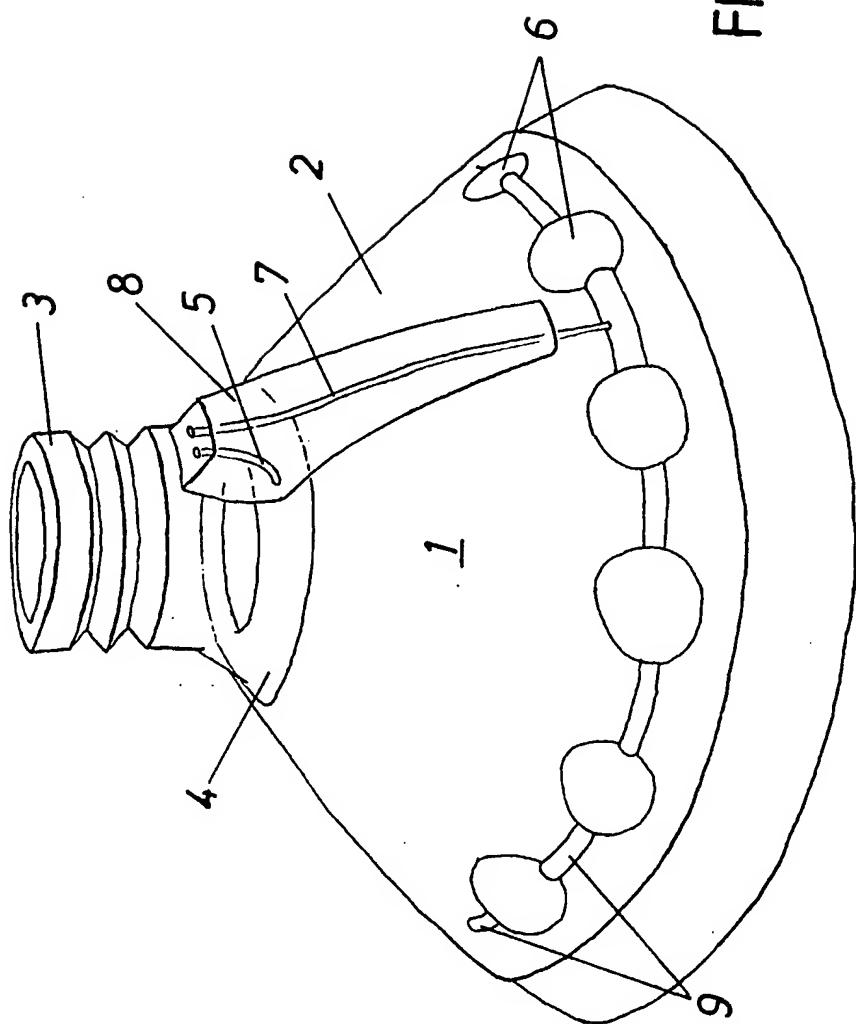
- a) a first stimulating member for stimulating a nipple, which first stimulating area consists of the generally cylindrical portion (3);
- b) a second stimulating member for stimulating an area of the breast immediately around or in the immediate vicinity of the nipple, which second stimulating member is provided at or in the vicinity of that part of the conical portion (2) which is smallest in diameter, which second stimulating member consists of an annular chamber (4) in the wall of the conical portion (2) of the breast cup (1); and optionally
- 15 c) a third stimulating member for stimulating an area of the breast 2.5 to 3 cm from the base of the nipple, which third stimulating member (6) consists of a part of the conical portion (2) which is 2.5 to 3 cm from the connection between the cylindrical portion (3) and the conical portion (2), which third stimulating member consists of an annular chamber in the wall of the conical body (2), preferably a chamber in the form of one or
- 20 d) more rows of cells (6) interconnected by passages (7).

2.

A human breast milking apparatus according to Claim 1, characterised in that the first stimulating member, which consists of the generally cylindrical portion (3), is connected to a vacuum source having adjustable pressure and frequency, and the second stimulating member is connected to a pressure source, preferably compressed air, having adjustable pressure and frequency, the frequency of the vacuum source and the pressure source being independently adjustable relative to one another.

- 3.
- 5 A human breast milking apparatus according to Claims 1 - 2, characterised in that the second stimulating member and the third stimulating member are connected to one or more pressure sources, preferably compressed air, having adjustable pressure and frequency.
- 10 4.
- 10 A human breast milking apparatus according to one or more of Claims 1 to 3, characterised in that the pressure and the frequency of the second stimulating member are independently adjustable in relation to the pressure and the frequency of the third stimulating member.
- 15 5.
- 15 A human breast milking apparatus according to one or more of the preceding claims, characterised in that the breast cup (1) is made of a flexible, skin-friendly material, preferably silicone.
- 20 6.
- 20 A human breast milking apparatus according to one or more of the preceding claims, characterised in that the second and third stimulating members produce a pulsating wave from the area of the breast that is furthest from the nipple towards the part of the breast closest to the nipple.
- 25 7.
- 25 A human breast milking apparatus according to one or more of the preceding claims, characterised in that the pressure of the first stimulating member can be adjusted within the range of 50 to 220 mm Hg, and the frequency can be adjusted with the range of 60 to 120 per minute.

FIG. 1



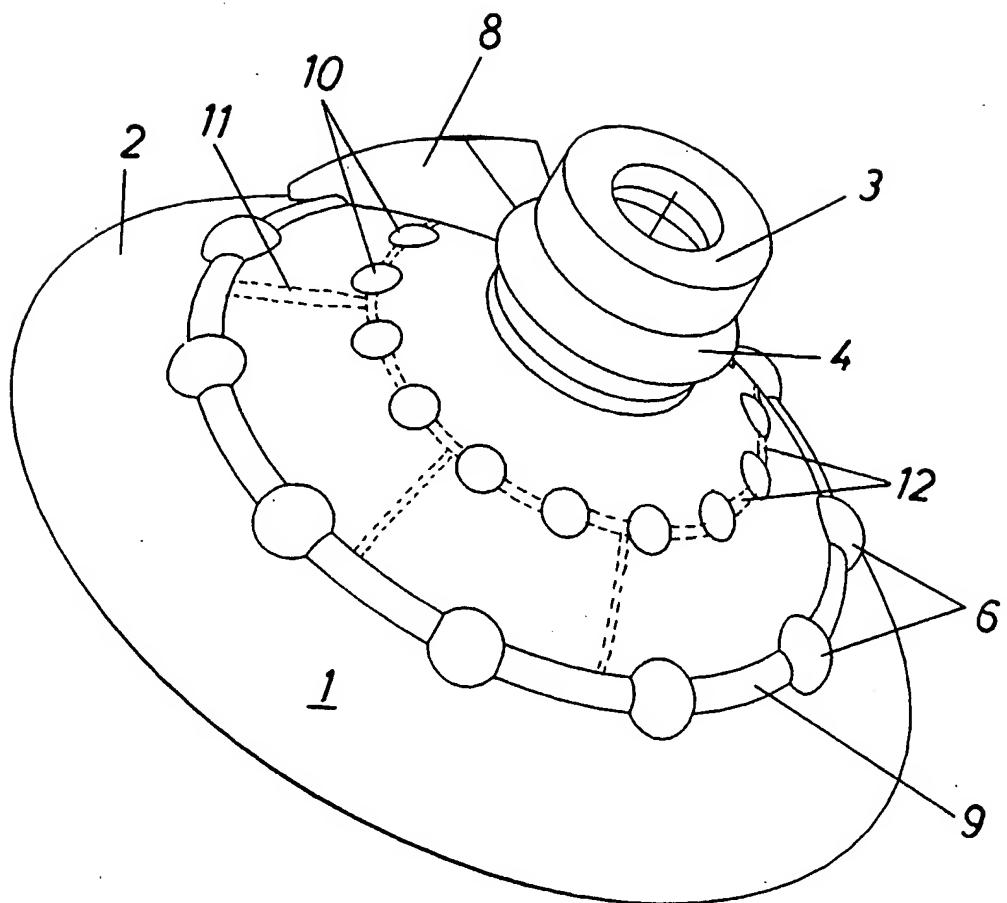
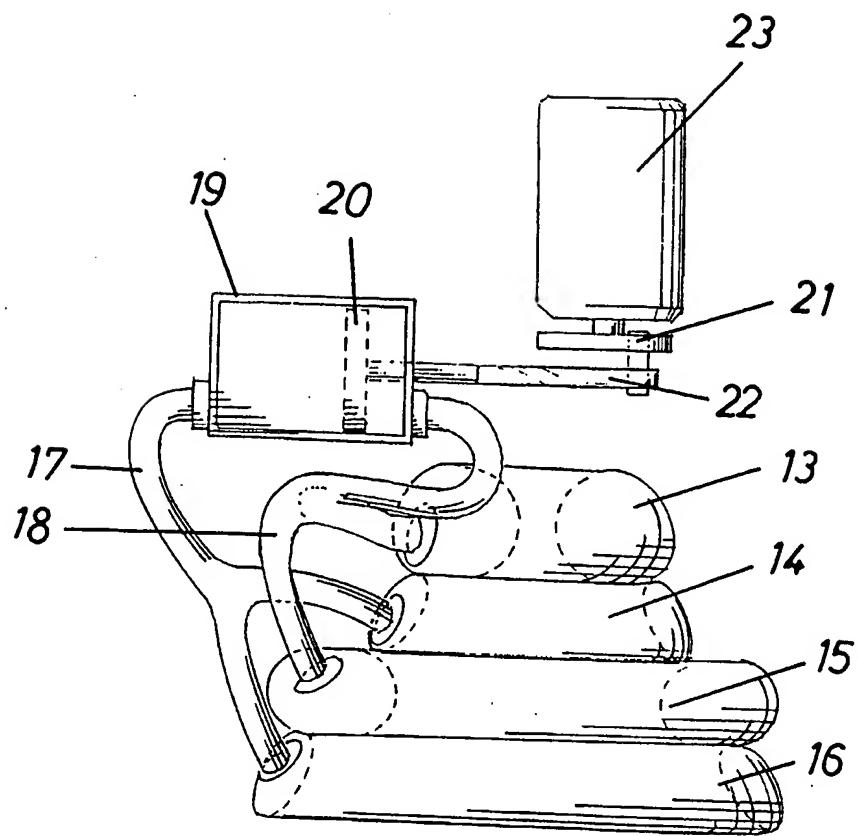


FIG. 2



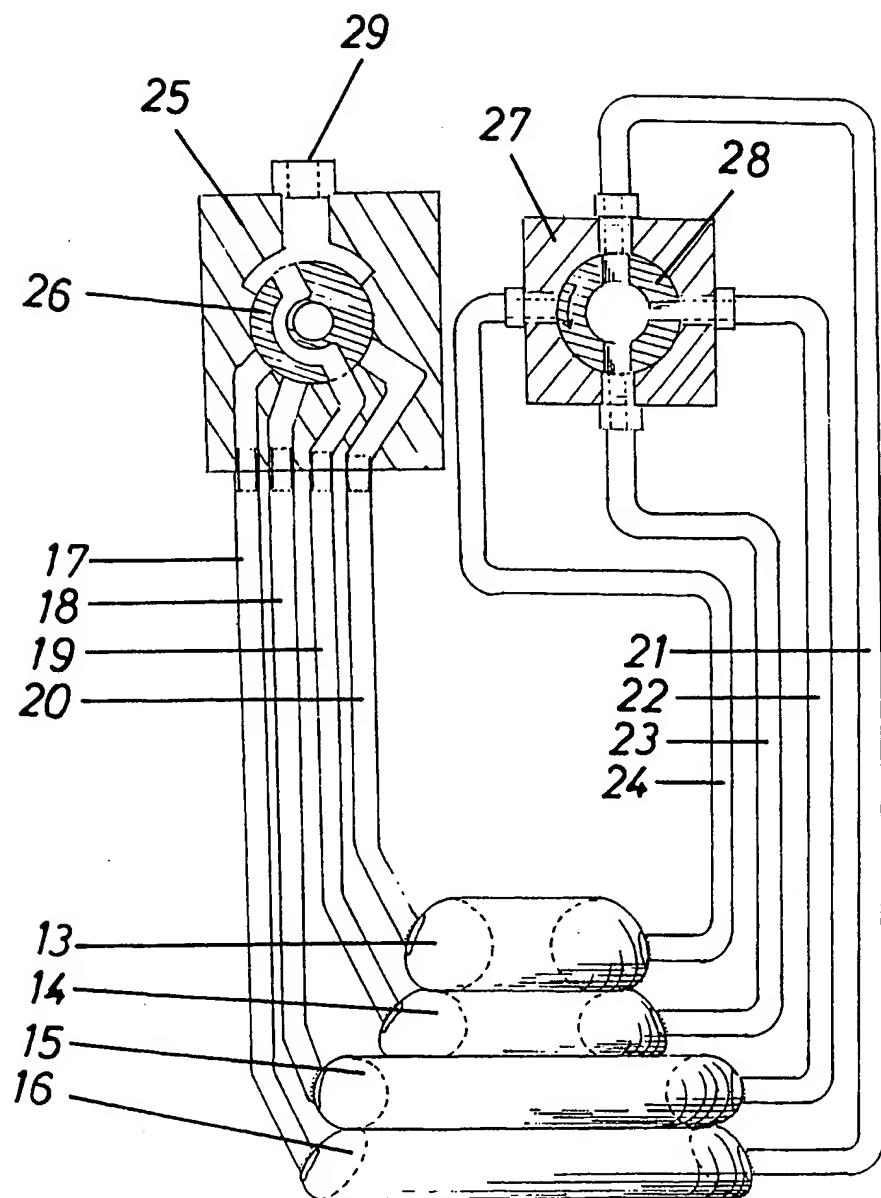


FIG.4

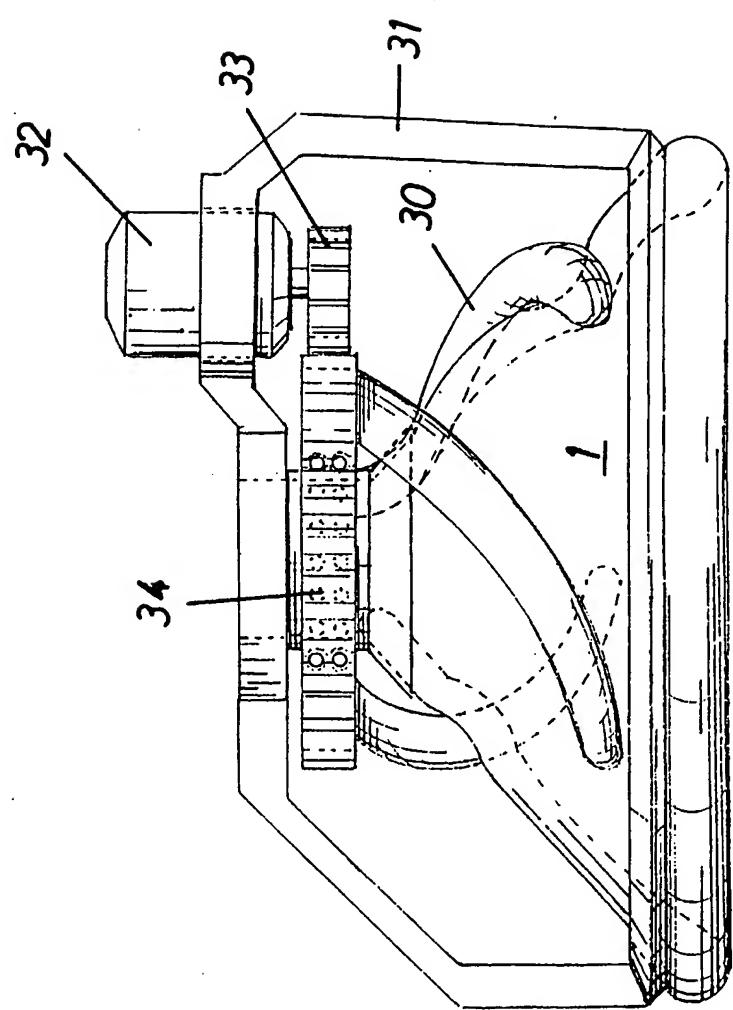


FIG. 5

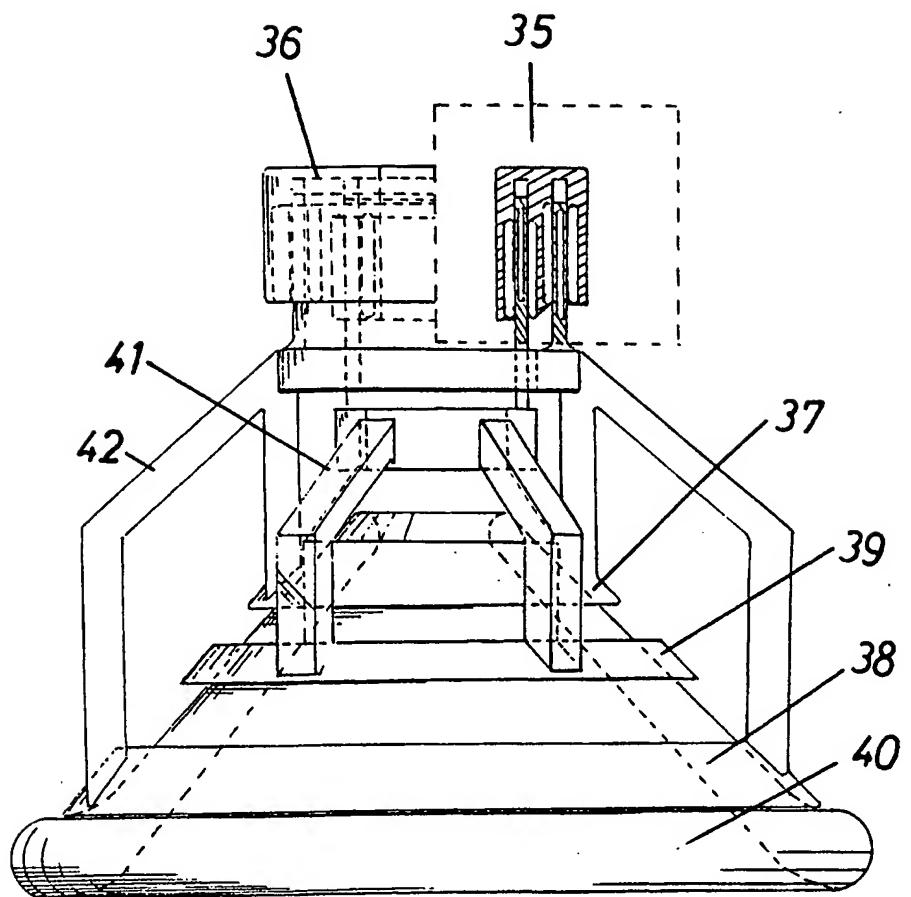


FIG. 6

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/NO 97/00293

## A. CLASSIFICATION OF SUBJECT MATTER

## IPC6: A61M 1/06

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

## IPC6: A61M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	SU 1745262 A1 (DON MED INST), 7 July 1992 (07.07.92), column 4, line 44 - line 55; column 5, line 7 - column 6, line 4, figure 2 --	1-7
A	US 4263912 A (F.H.ADAMS), 28 April 1981 (28.04.81), column 2, line 56 - line 26 --	1-7
A	DE 4102634 A1 (KNAPP,ERIKA), 6 August 1992 (06.08.92), see the whole document --	1-7
A	EP 0727234 A1 (CANNON RUBBER LTD.), 21 August 1996 (21.08.96), column 4, line 21 - line 53 -----	1-7

 Further documents are listed in the continuation of Box C. See patent family annex.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

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"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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"&amp;" document member of the same patent family

Date of the actual completion of the international search

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**INTERNATIONAL SEARCH REPORT**

Information on patent family members

03/02/98

International application No.

PCT/NO 97/00293

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
SU 1745262 A1	07/07/92	NONE	
US 4263912 A	28/04/81	DE 2807646 A FR 2380784 A JP 53120881 A SE 7802023 A US 4249481 A	24/08/78 15/09/78 21/10/78 23/08/78 10/02/81
DE 4102634 A1	06/08/92	NONE	
EP 0727234 A1	21/08/96	AU 4309096 A EP 0799522 A GB 2297913 A GB 9502995 D GB 9603218 D	10/07/96 08/10/97 21/08/96 00/00/00 00/00/00